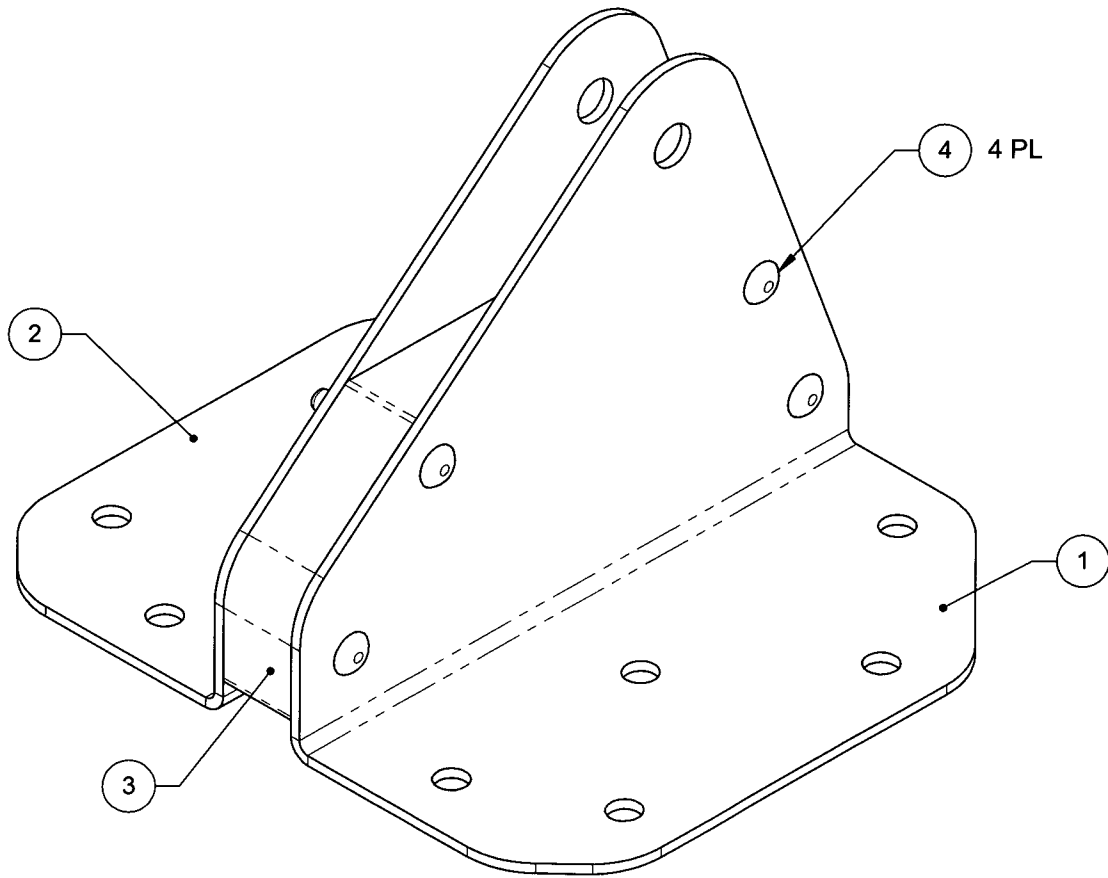


ITEM	QTY D2197	P/N	DESCRIPTION
	X	D2197	BRACKET (ASSEMBLY)
1	1	D2197-1	BRACKET
2	1	D2197-2	BRACKET
3	1	D2197-3	SPACER
4	4	MS20470AD4-14	RIVET, SOLID, PAN HEAD



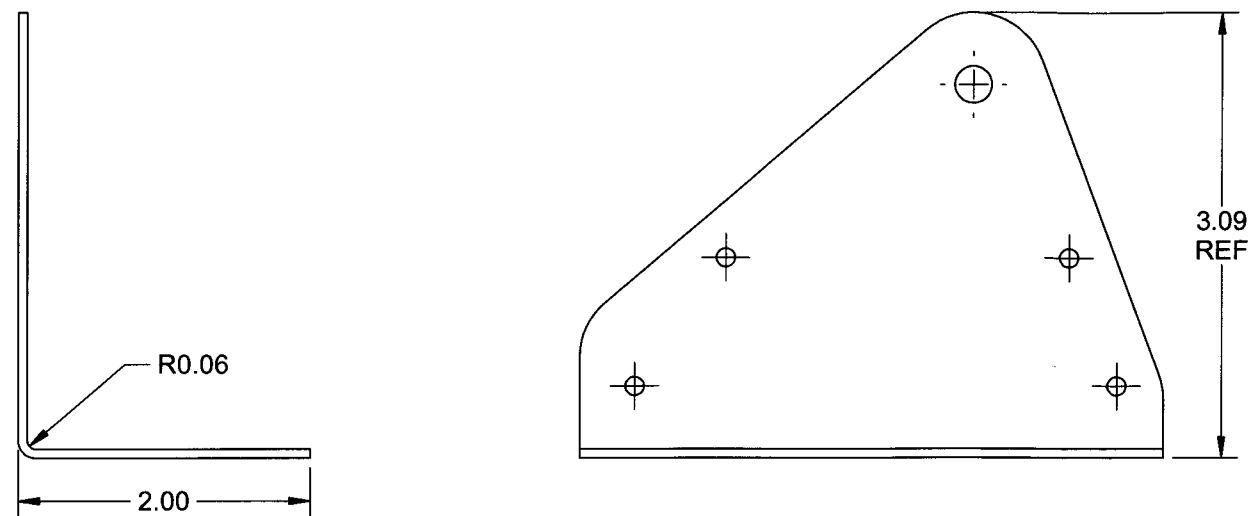
D2197 BRACKET (ASSEMBLY)

NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
7) WEIGHT: 0.81 lbs

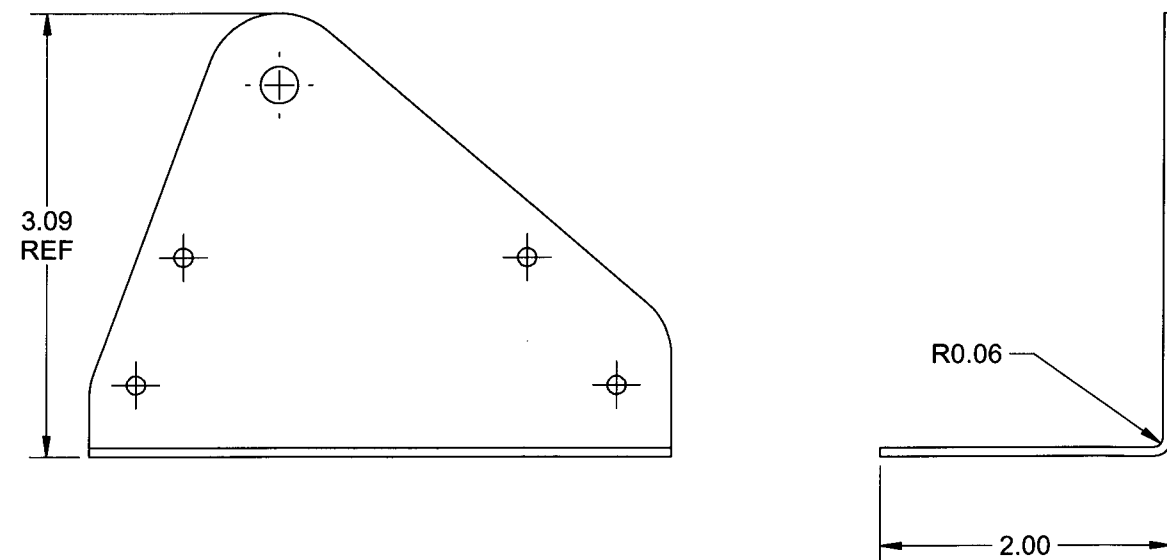
RELEASED
2015-12-04
ECN 15-647

APPROVED

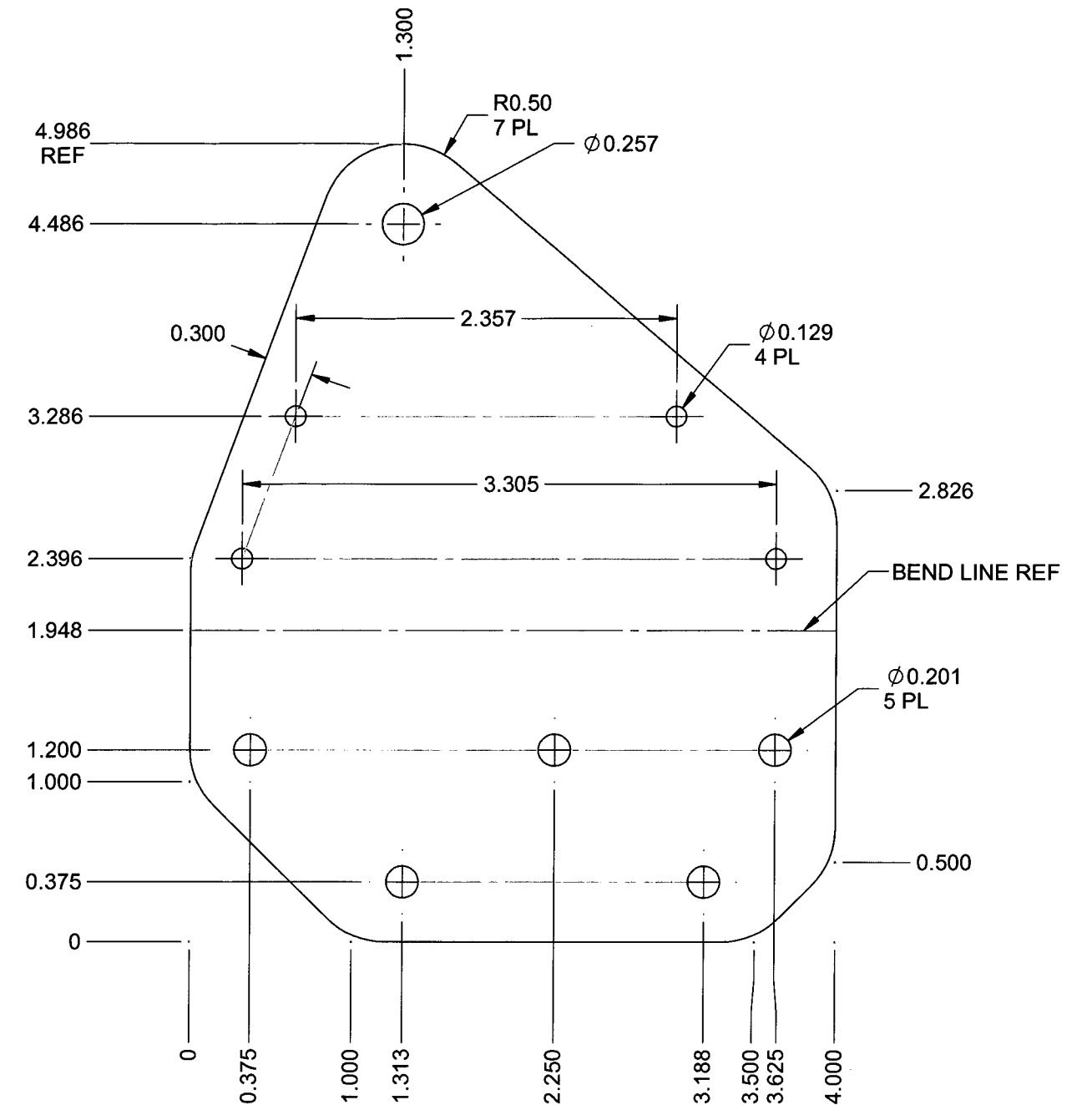
D	REDRAWN IN SOLIDWORKS. FLAT PATTERN UPDATED ACCORDINGLY. DIMENSIONING METHOD FOR -1F AND -3 UPDATED. MATERIAL FOR -3 WAS 5052-H32 SEE PAR 14-370.	AJS	15.05.15
C	REDRAW; D2197-3 NOW 0.5" THICK	CP	03.05.28
B	REDESIGN	KE	93.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. D
MFG. APPR.	JLM	D2197	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BRACKET (ASSEMBLY)	NTS
DATE	15.05.15	COPYRIGHT © 1993 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D2197-1 BRACKET
(MAKE FROM D2197-1F)



D2197-2 BRACKET
(MAKE FROM D2197-1F)



D2197-1F BRACKET

NOTES:

- 1) MATERIAL: MAKE -1 AND -2 FROM -1F
-1F: AISI 304/316 STAINLESS STEEL SHEET
PER MIL-S-5059 OR
AMS 5513 OR AMS 5524 OR
OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.27 lbs

RELEASED
2015-12-04

APPROVED

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. D
MFG. APPR.	JLM	D2197	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BRACKET (ASSEMBLY)	NTS
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